

# Procedure of applying grease to sealed chain links

1. Apply the grease on both side of the seals.



2. Put seals into the pins.



\* For Non-Seal Ring chains, above procedure is not necessary.

## Procedure of applying grease to sealed chain links

3. Cover the grease onto the pins entirely.



4. Put the pins into the roller links.



# Procedure of applying grease to sealed chain links

5. Put the seals into the pins.



4. Put the plate onto the pins.

